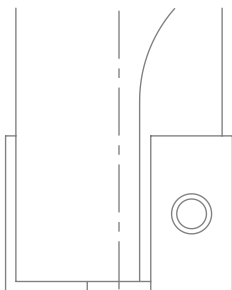
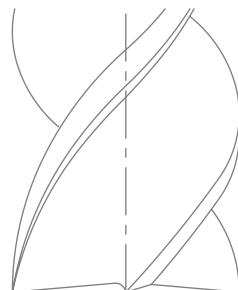
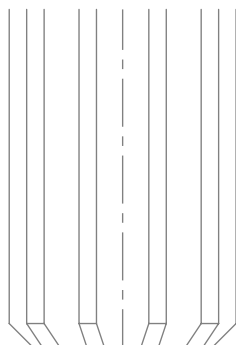
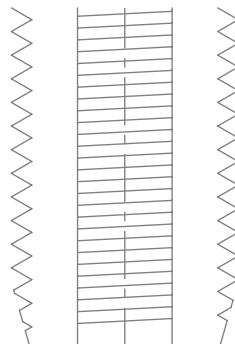
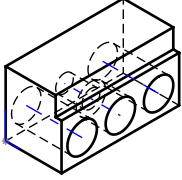
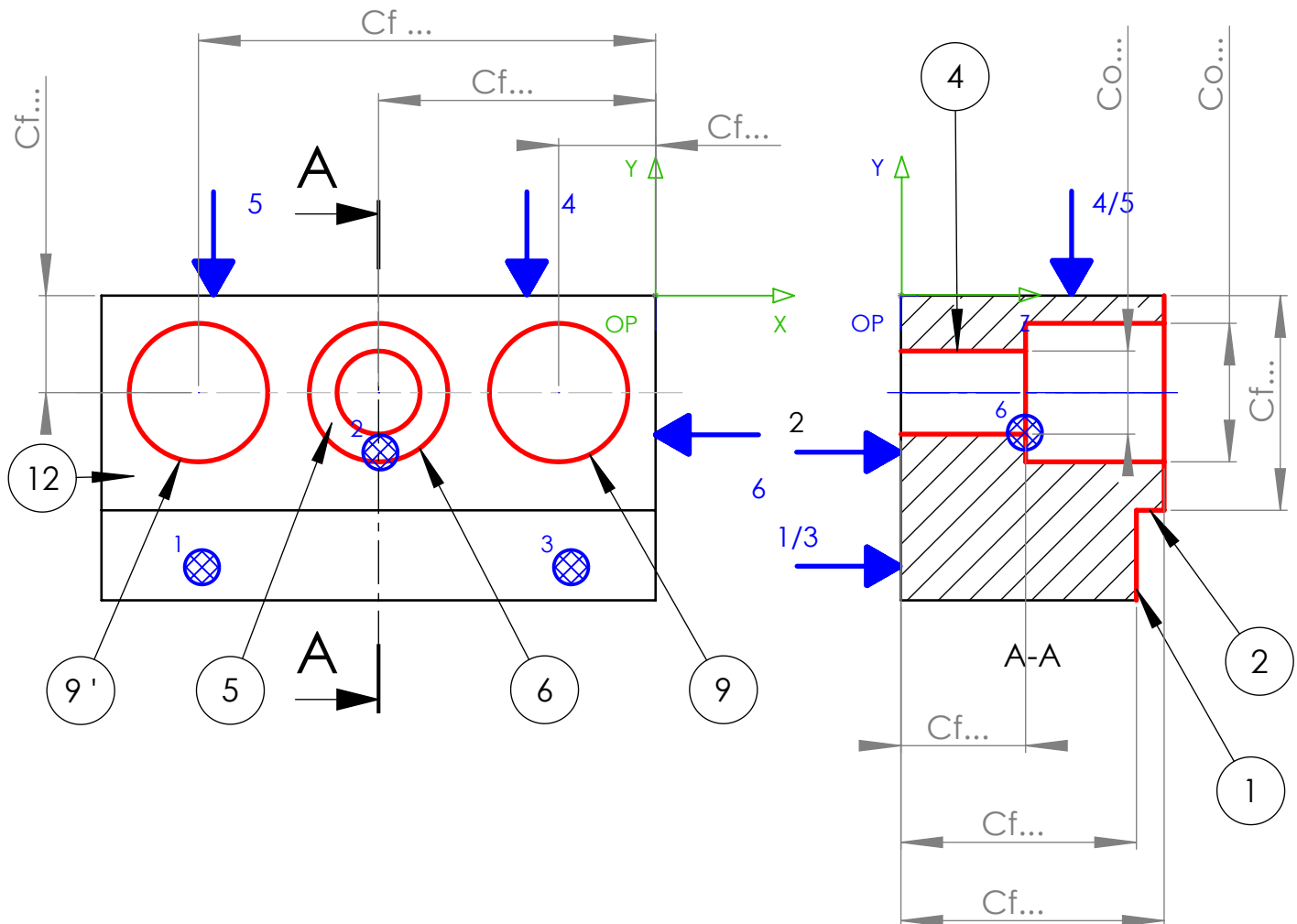


FICHE OUTILS		MACHINE: CUCN Num 720F		2004/2005
				MPK04
Réf: 10.01.30	Dossier: (10) ETAU DE PRECISION	Rep: 01	Elève: _____	
OUTIL T1 D1 Désignation: Ebauche / Finition Fraise à surfacer/dresser Ø fraise = 35 mm Vc = 60 m/min fz = 0.15 mm/dent 		OUTIL T2 D2 Désignation: Fraise 2 tailles Ø fraise = 10 mm Vc = 12 m/min fz = 0.1 mm/dent 		
OUTIL T3 D3 T4 D4 Désignation: Forêt Coupe acier Ø T3 = 9.8 mm Ø T4 = 5 mm Vc = 16 m/min fz = 0.1 mm/dent 		OUTIL T7 D7 Désignation: Forêt à centrer type A Ø 6mm x 2.5 mm N = 1500 tr/min fz = 0.08 mm/dent 		
OUTIL T5 D5 Désignation: Alésoir Rainures droites Ø 10H7 Vc = 12 m/min fz = 0.05 mm/dent 		OUTIL T6 D6 Désignation: Taraud goujure droite Ø M6 X 100 N = 200 tr/min fz = 1 pas par tour 		

CONTRAT DE PHASE Phase: 30	Ensemble (10) ETAU DE PRECISION	 1 1
	Pièce Mors Mobile / Fixe	
	Matière C35	
FRAISAGE CUCN NUM _ _ _ _ _	Série 25	Nom Elève:
	Programme: % _____	Date Fevrier 2008
	Réf: 10.01.30	



Appui plan sur cale spéciale.
Orientation sur mors fixe.
Serrage mors mobile.

OPERATIONS	OUTILS	Vc	n	f / fz	Vf	T	D
		m/min	tr/min	mm/tr mm/dent	mm/min		